

CIGARETTE SPECIFICATION

CABARRUS COUNTY
MERIT ULTRA LIGHTS 100 REGULAR SP
BRAND CODE-01030 (STD)

EFFECTIVE DATE: 04/23/96
STANDARD PRODUCTION

CIGARETTE LENGTH : 99.5 MM FTC TAR : 6.0 MG/CIGT 5.5 - 6.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 68.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.D. : 116 MM H2O
DILUTION TARGET : 53.0 +/- 5.0 %

TIPPING PAPER /USE UP: 72MM X 3500M OK/WHT SGLLS PPT KC236M2 12-305-A LASER PERF.
REPLACE WITH : 72MM X 3500M OK/WHT SGLLS PPT KC236M2 12-305-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHT REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1030 FILTER: B07067

REASON FOR CHANGE : TIPPING PAPER CHANGED TO PM MAT'L CODE 12-305-A
: (1.5CM) U/R W/PM MAT'L CODE 12-305-B (2.0CM) TO
: DECREASE DILUTION TO TARGET, CIGT PAPER UPDATED
: TO A CURRENT STATUS, NO WEIGHT CHANGE, OK TO MIX.

PREPARED BY : E. G. THOMPSON
PREPARATION DATE : 4/22/96

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APPROVED BY:

James M. Busic

SUPERCEDES SPECIFICATION DATED: 1/01/96

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